


KEYSPLINT HARD®

# Anycubic Photon Mono M5 Printer Instructions

PRINTER SETTINGS	 KeySplint Hard®
Shrinkage Compensation	X:100.999%, Y:101.111%, Z:100.00%
Layer Height	0.1
Bottom Layer Count	5
Exposure Time	15.25
Bottom Exposure Time	20
Transition Layer Count	10
Transition Layer Type	Linear
Rest Time Before Lift	0
Rest Time After Lift	6
Rest Time After Retract	4
Bottom Lift Distance	15
Lifting Distance	8
Bottom Lift Speed	100
Lifting Speed	100
Bottom Speed Retract	150
Retract Speed	150