



KEYSPLINT SOFT®

Anycubic Photon Mono X 6K Printer Instructions



KeySplint Soft®

PRINTER SETTINGS

PRINTER SETTINGS	KeySplint Soft®
Shrinkage Compensation	X:101.499%, Y:102.212%, Z:100.00%
Layer Height	0.1
Bottom Layer Count	5
Exposure Time	12
Bottom Exposure Time	25
Transition Layer Count	5
Transition Layer Type	Linear
Rest Time Before Lift	0
Rest Time After Lift	7
Rest Time After Retract	0
Bottom Lift Distance	8
Lifting Distance	8
Bottom Lift Speed	100
Lifting Speed	100
Bottom Speed Retract	125
Retract Speed	125