



## KEYSPLINT HARD® CLEAR

# Ancubic Photon Mono X 6K Printer Instructions



### PRINTER SETTINGS

### KeySplint Hard® Clear

PRINTER SETTINGS	KeySplint Hard® Clear
Shrinkage Compensation	X:100.080%, Y:101.291%, Z:100.00%
Layer Height	0.1
Bottom Layer Count	5
Exposure Time	12.75
Bottom Exposure Time	19
Transition Layer Count	5
Transition Layer Type	Linear
Rest Time Before Lift	0
Rest Time After Lift	1.5
Rest Time After Retract	1
Bottom Lift Distance	45
Lifting Distance	45
Bottom Lift Speed	300
Lifting Speed	300
Bottom Speed Retract	175
Retract Speed	175