



KEYGUARD™ WHITE

Phrozen Sonic XL 4k Printer Instructions



KeyGuard™ White

PRINTER SETTINGS

Thickness (mm)	0.1
Down Speed	not to exceed 250
Delay (ms)	10,000ms
Burn in Layers	5
Burn in Exposure	34000
Burn in Height	15
Burn in Up Speed	200
Normal Exposure	15,500
Normal Height	15
Normal Up Speed	50