


KEYGUARD™ BLACK

Phrozen Sonic Mini 4k Printer Instructions

*These settings only apply to
Chitobox V1.9.1 or higher

PRINTER SETTINGS	 KeyGuard™ Black
Machine Size Scaling	X: 134.000 Y: 75.000
Layer Height	0.1
Bottom Layer Count	5
Transition Layer Count	10
Exposure Time	25
Bottom Exposure Time	35
Light Off Delay*	Rest Time After Lift: 13s
Bottom Light Off Delay*	Rest Time After Retract: 5s
Bottom Lift Distance	15
Lifting Distance	20
Bottom Lift Speed	150
Lifting Speed	100
Retract Speed	75