



KEYDENTURE TRY-IN™

Phrozen Sonic Mini 4k Printer Instructions

*These settings only apply to
Chitobox V1.9.1 or higher



PRINTER SETTINGS

PRINTER SETTINGS	KeyDenture Try-In™
Machine Size Scaling	X: 132.846 Y: 74.898
Layer Height	0.1
Bottom Layer Count	3
Transition Layer Count	8
Exposure Time	14.5
Bottom Exposure Time	16.75
Light Off Delay*	5
Bottom Light Off Delay*	3
Bottom Lift Distance	15
Lifting Distance	15
Bottom Lift Speed	100
Lifting Speed	100
Retract Speed	50