



KEYSPLINT SOFT® CLEAR

# Phrozen Sonic Mini 4k Printer Instructions

\*These settings only apply to  
Chitobox V1.9.1 or higher



## PRINTER SETTINGS

PRINTER SETTINGS	KeySplint Soft® Clear
Machine Size Scaling	X: 134.0151 Y: 75.1191
Layer Height	100
Bottom Layer Count	6
Transition Layer Count	0
Exposure Time	20
Bottom Exposure Time	20
Light Off Delay*	6
Bottom Light Off Delay*	6
Bottom Lift Distance	5
Lifting Distance	14
Bottom Lift Speed	80
Lifting Speed	70
Retract Speed	200