


KEYSPLINT HARD® CLEAR

Phrozen Sonic Mini 4k Printer Instructions

*These settings only apply to
Chitobox V1.9.1 or higher

PRINTER SETTINGS	 KeySplint Hard® Clear
Machine Size Scaling	X: 133.665 Y: 75
Layer Height	0.1
Bottom Layer Count	4
Transition Layer Count	8
Exposure Time	17
Bottom Exposure Time	17
Light Off Delay*	4
Bottom Light Off Delay*	3
Bottom Lift Distance	5
Lifting Distance	9
Bottom Lift Speed	100
Lifting Speed	125
Retract Speed	50