



KEYSPLINT SOFT® TINTED & CLEAR

Phrozen Sonic XL 4k Printer Instructions



KeySplint Soft®
Tinted & Clear

PRINTER SETTINGS

Thickness (mm)	0.1
Down Speed	150
Delay (ms)	5000
Burn in Layers	6
Burn in Exposure	25000
Burn in Height	8
Burn in Up Speed	80
Normal Exposure	12500
Normal Height	8
Normal Up Speed	80