



SAFETY DATA SHEET

KeyModel

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : KeyModel
Product code : 4220006, 4200006
Product description :
Product type : Liquid.
Other means of identification : Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Not applicable.

1.3 Details of the supplier of the safety data sheet

Stockholzstraße 11
78224 Singen, Baden-Württemberg,
Germany
+49 77 31 91 21 01

Keystone Industries
52 West King Street
Myerstown, PA 17067
(856) 663-4700

e-mail address of person responsible for this SDS : customerservice@keystoneind.com

1.4 Emergency telephone number

National advisory body/Poison Center

Telephone number : 1-352-323-3500

Supplier

Telephone number : +49 (0) 7731912101

Hours of operation : Monday through Friday 8:00 am to 5:00 pm (UTC +2)
Excluding National holidays

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Skin Irrit. 2, H315
Eye Irrit. 2, H319
Skin Sens. 1, H317
STOT SE 3, H335
Aquatic Chronic 3, H412

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

Ingredients of unknown toxicity : 54 percent of the mixture consists of component(s) of unknown acute oral toxicity
62.5 percent of the mixture consists of component(s) of unknown acute dermal toxicity
72.5 percent of the mixture consists of component(s) of unknown acute inhalation toxicity

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SECTION 2: Hazards identification

Ingredients of unknown ecotoxicity : Contains 54% of components with unknown hazards to the aquatic environment

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
May cause respiratory irritation.
Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention : Wear protective gloves. Wear eye or face protection: Recommended: chemical splash goggles and/or face shield. safety glasses with side-shields.. Avoid release to the environment. Avoid breathing vapor. Wash thoroughly after handling.

Response : IF INHALED: Call a POISON CENTER or doctor if you feel unwell. Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.

Storage : Store in a well-ventilated place. Keep container tightly closed.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazardous ingredients : Urethane Oligomer 1
Acrylate Monomer 1
Acrylate Monomer 2
Photo Initiator 1
Acrylate Monomer 3
Acrylate monomer 4
acrylic acid
toluene

Supplemental label elements : Not applicable.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Special packaging requirements

Containers to be fitted with child-resistant fastenings : Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

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SECTION 2: Hazards identification

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification : None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification Regulation (EC) No. 1272/2008 [CLP]	Type
Urethane Oligomer 1	-	≥10 - ≤25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335	[1]
Acrylate Monomer 1	-	≥10 - <25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 STOT SE 3, H335 Aquatic Chronic 2, H411	[1]
Acrylate Monomer 2	-	≥10 - ≤25	Skin Irrit. 2, H315 Eye Irrit. 2, H319	[1]
Photo Initiator 1	-	<3	Repr. 2, H361f (causing atrophy of the testes)	[1]
Acrylate monomer 4	-	<0.2	Acute Tox. 4, H302 Acute Tox. 3, H311 Skin Corr. 1B, H314 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Acute 1, H400 (M=1) Aquatic Chronic 2, H411	[1]
acrylic acid	-	<0.1	Flam. Liq. 3, H226 Acute Tox. 2, H300 Acute Tox. 3, H311 Acute Tox. 4, H332 Skin Corr. 1A, H314 Eye Irrit. 2, H319 STOT SE 3, H335 Aquatic Acute 1, H400 (M=1)	[1] [2]
toluene	-	≤0.1	Flam. Liq. 2, H225 Acute Tox. 4, H302 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Repr. 2, H361d STOT SE 3, H336 STOT RE 2, H373 Asp. Tox. 1, H304 Aquatic Chronic 2, H411	[1] [2]
			See Section 16 for the full text of the H statements declared above.	

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SECTION 3: Composition/information on ingredients

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit
- [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
- [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII
- [5] Substance of equivalent concern
- [6] Additional disclosure due to company policy

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing

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SECTION 4: First aid measures

- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : In a fire or if heated, a pressure increase will occur and the container may burst. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous combustion products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
phosphorus oxides

5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

- : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and materials for containment and cleaning up

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SECTION 6: Accidental release measures

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.
- 6.4 Reference to other sections** : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Do not store above the following temperature: 38°C (100.4°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

- Recommendations** : Not available.
- Industrial sector specific solutions** : Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

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SECTION 8: Exposure controls/personal protection

Product/ingredient name	Exposure limit values
acrylic acid	EU OEL (Europe, 10/2019). Notes: list of indicative occupational exposure limit values STEL: 20 ppm 15 minutes. STEL: 59 mg/m ³ 15 minutes. TWA: 10 ppm 8 hours. TWA: 29 mg/m ³ 8 hours.
toluene	EU OEL (Europe, 10/2019). Absorbed through skin. Notes: list of indicative occupational exposure limit values TWA: 192 mg/m ³ 8 hours. TWA: 50 ppm 8 hours. STEL: 384 mg/m ³ 15 minutes. STEL: 100 ppm 15 minutes.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Type	Exposure	Value	Population	Effects
Acrylate Monomer 1	DNEL	Long term Dermal	1.66 mg/kg bw/day	General population	Systemic
	DNEL	Long term Oral	2.08 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	2.77 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	7.24 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	24.48 mg/m ³	Workers	Systemic
Acrylate Monomer 2	DNEL	Long term Dermal	0.5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.8 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Oral	1.4 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	4.9 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	16.2 mg/m ³	Workers	Systemic
Photo Initiator 1	DNEL	Long term Dermal	1 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	3.5 mg/m ³	Workers	Systemic
Acrylate monomer 4	DNEL	Long term Inhalation	1.2 mg/m ³	General population	Local
	DNEL	Long term Inhalation	2.4 mg/m ³	Workers	Local
acrylic acid	DNEL	Short term Dermal	1 mg/cm ²	General population	Local
	DNEL	Short term Inhalation	3.6 mg/m ³	General population	Local

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SECTION 8: Exposure controls/personal protection

toluene	DNEL	Long term Inhalation	3.6 mg/m ³	General population	Local
	DNEL	Long term Oral	8.13 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	56.5 mg/m ³	General population	Local
	DNEL	Long term Inhalation	56.5 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	192 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	192 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	226 mg/kg bw/day	General population	Systemic
	DNEL	Short term Inhalation	226 mg/m ³	General population	Local
	DNEL	Short term Inhalation	226 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	384 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	384 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	384 mg/m ³	Workers	Systemic

PNECs

No PNECs available.

8.2 Exposure controls

Appropriate engineering controls

- : Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Individual protection measures

Hygiene measures

- : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

- : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles. Recommended: chemical splash goggles and/or face shield. safety glasses with side-shields.

Skin protection

Hand protection

- : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

- : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Recommended: Nitrile gloves. Neoprene gloves.

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SECTION 8: Exposure controls/personal protection

- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

- Physical state** : Liquid.
- Color** : Beige.
- Odor** : Acrylic [Slight]
- Odor threshold** : Not available.
- Melting point/freezing point** : Not available.
- Initial boiling point and boiling range** : >100°C (>212°F)
- Flammability (solid, gas)** : Not available.
- Upper/lower flammability or explosive limits** : Not available.
- Flash point** : Closed cup: >100°C (>212°F) [Setaflash]
- Auto-ignition temperature** : Not applicable.
- Decomposition temperature** : Not available.
- pH** : Not available.
- Viscosity** : Dynamic: 600 to 1200 mPa·s
- Solubility(ies)** : Very slightly soluble in the following materials: cold water, hot water and acetone.
- Solubility in water** : Not available.
- Partition coefficient: n-octanol/water** : Not applicable.
- Vapor pressure** : Not applicable.
- Evaporation rate** : Not available.
- Relative density** : Not available.
- Density** : 1.1 g/cm³
- Vapor density** : Not available.
- Explosive properties** : Not available.
- Oxidizing properties** : Not available.
- Particle characteristics**
- Median particle size** : Not applicable.

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SECTION 10: Stability and reactivity

- 10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- 10.2 Chemical stability** : The product is stable.
- 10.3 Possibility of hazardous reactions** : Hazardous reactions or instability may occur under certain conditions of storage or use.
- 10.4 Conditions to avoid** : Storage > 38 °C (100 °F), exposure to light, loss of dissolved air, and contamination with incompatible materials.
- 10.5 Incompatible materials** : Incompatible Materials to Avoid: Polymerization initiators, including peroxides, strong oxidizing agents, alcohols, copper, copper alloys, carbon steel, iron, rust, and strong bases.
- 10.6 Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Acrylate Monomer 1	LD50 Oral	Rat	6200 mg/kg	-
Acrylate Monomer 2	LD50 Dermal	Rabbit	>13 g/kg	-
Acrylate Monomer 4	LD50 Dermal	Rabbit	298 mg/kg	-
acrylic acid	LD50 Oral	Rat	548 mg/kg	-
	LD50 Dermal	Rabbit	640 mg/kg	-
toluene	LD50 Oral	Rat	33500 µg/kg	-
	LC50 Inhalation Vapor	Rat	49 g/m ³	4 hours
	LD50 Oral	Rat	636 mg/kg	-

Conclusion/Summary : Not available.

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
KeyModel	N/A	97163.4	N/A	N/A	N/A
Acrylate Monomer 1	6200	N/A	N/A	N/A	N/A
Acrylate monomer 4	548	298	N/A	N/A	N/A
acrylic acid	33.5	640	N/A	11	N/A
toluene	636	N/A	N/A	49	N/A

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Acrylate Monomer 1	Eyes - Severe irritant	Rabbit	-	24 hours 100 UI	-
Acrylate Monomer 2	Skin - Moderate irritant	Rabbit	-	500 mg	-
	Eyes - Moderate irritant	Rabbit	-	100 mg	-
	Skin - Moderate irritant	Rabbit	-	500 mg	-
Acrylate Monomer 4	Eyes - Moderate irritant	Rabbit	-	24 hours 20 mg	-
	Eyes - Severe irritant	Rabbit	-	1 mg	-
acrylic acid	Skin - Mild irritant	Rabbit	-	24 hours 10 mg	-
	Skin - Moderate irritant	Rabbit	-	500 mg	-
	Eyes - Severe irritant	Rabbit	-	24 hours 250	-
	Eyes - Severe irritant	Rabbit	-	24 hours 250	-

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toluene	Eyes - Severe irritant	Rabbit	-	ug	-
	Skin - Severe irritant	Rabbit	-	1 mg	-
				24 hours 5	-
	Skin - Severe irritant	Rabbit	-	mg	-
	Eyes - Mild irritant	Rabbit	-	500 mg	-
				0.5 minutes	-
	Eyes - Mild irritant	Rabbit	-	100 mg	-
	Eyes - Severe irritant	Rabbit	-	870 ug	-
			24 hours 2	-	
Skin - Mild irritant	Pig	-	mg	-	
			24 hours 250	-	
Skin - Mild irritant	Rabbit	-	UI	-	
Skin - Moderate irritant	Rabbit	-	435 mg	-	
			24 hours 20	-	
Skin - Moderate irritant	Rabbit	-	mg	-	
			500 mg	-	

Conclusion/Summary : Not available.

Sensitization

Conclusion/Summary : Not available.

Mutagenicity

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Urethane Oligomer 1	Category 3	Not applicable.	Respiratory tract irritation
Acrylate Monomer 1	Category 3	Not applicable.	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure : Not available.

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : May cause respiratory irritation.

Skin contact : Causes skin irritation. May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
 pain or irritation
 watering
 redness

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SECTION 11: Toxicological information

- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary : Not available.

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Other information : Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
Acrylate Monomer 4	Acute LC50 4800 µg/l Fresh water	Fish - Pimephales promelas - Juvenile (Fledgling, Hatchling, Weanling)	96 hours
acrylic acid	Chronic NOEC 3.8 mg/l Fresh water	Daphnia - Daphnia magna - Neonate	21 days
toluene	Acute EC50 12500 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	72 hours
	Acute EC50 11600 µg/l Fresh water	Crustaceans - Gammarus pseudolimnaeus - Adult	48 hours
	Acute EC50 6000 µg/l Fresh water	Daphnia - Daphnia magna - Juvenile (Fledgling, Hatchling, Weanling)	48 hours
	Acute LC50 5500 µg/l Fresh water	Fish - Oncorhynchus kisutch - Fry	96 hours
	Chronic NOEC 1000 µg/l Fresh water	Daphnia - Daphnia magna	21 days

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Conclusion/Summary : Not available.

12.3 Bioaccumulative potential

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SECTION 12: Ecological information

Product/ingredient name	LogP _{ow}	BCF	Potential
Acrylate Monomer 1	2	-	low
Acrylate Monomer 2	2.89	-	low
Photo Initiator 1	-	53 to 72	low
Acrylate Monomer 4	-0.17	-	low
acrylic acid	0.38	3.162	low
toluene	2.73	90	low

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : The classification of the product may meet the criteria for a hazardous waste.

Packaging

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
14.2 UN proper shipping name	-	-	-	-
14.3 Transport hazard class(es)	-	-	-	-
14.4 Packing group	-	-	-	-

KeyModel

SECTION 14: Transport information

14.5 Environmental hazards	No.	No.	No.	No.

Additional information

IATA : The environmentally hazardous substance mark may appear if required by other transportation regulations.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to IMO instruments : Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorization

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Other EU regulations

Industrial emissions (integrated pollution prevention and control) - Air : Not listed

Industrial emissions (integrated pollution prevention and control) - Water : Not listed

Ozone depleting substances (1005/2009/EU)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

Persistent Organic Pollutants

Not listed.

Seveso Directive

This product is not controlled under the Seveso Directive.

National regulations

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

KeyModel

SECTION 15: Regulatory information

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia	: Not determined.
Canada	: Not determined.
China	: Not determined.
Europe	: Not determined.
Japan	: Japan inventory (CSCL): Not determined. Japan inventory (ISHL): Not determined.
New Zealand	: Not determined.
Philippines	: Not determined.
Republic of Korea	: Not determined.
Taiwan	: Not determined.
Thailand	: Not determined.
Turkey	: Not determined.
United States	: Not determined.
Viet Nam	: Not determined.

15.2 Chemical Safety Assessment : This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

🔍 Indicates information that has changed from previously issued version.

Abbreviations and acronyms :

- ATE = Acute Toxicity Estimate
- CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
- DMEL = Derived Minimal Effect Level
- DNEL = Derived No Effect Level
- EUH statement = CLP-specific Hazard statement
- PBT = Persistent, Bioaccumulative and Toxic
- PNEC = Predicted No Effect Concentration
- RRN = REACH Registration Number
- vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Skin Irrit. 2, H315	Calculation method
Eye Irrit. 2, H319	Calculation method
Skin Sens. 1, H317	Calculation method
STOT SE 3, H335	Calculation method
Aquatic Chronic 3, H412	Calculation method

Full text of abbreviated H statements

KeyModel

SECTION 16: Other information

H225	Highly flammable liquid and vapor.
H226	Flammable liquid and vapor.
H300	Fatal if swallowed.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H361d	Suspected of damaging the unborn child.
H361f	Suspected of damaging fertility.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS]

Acute Tox. 2	ACUTE TOXICITY - Category 2
Acute Tox. 3	ACUTE TOXICITY - Category 3
Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Acute 1	AQUATIC HAZARD (ACUTE) - Category 1
Aquatic Chronic 2	AQUATIC HAZARD (LONG-TERM) - Category 2
Aquatic Chronic 3	AQUATIC HAZARD (LONG-TERM) - Category 3
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Repr. 2	TOXIC TO REPRODUCTION - Category 2
Skin Corr. 1A	SKIN CORROSION/IRRITATION - Category 1A
Skin Corr. 1B	SKIN CORROSION/IRRITATION - Category 1B
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITIZATION - Category 1
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 3

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