




KEYTRAY™

Phrozen Sonic Mini 4k Printer Instructions

*These settings only apply to
Chitobox V1.9.1 or higher

| PRINTER SETTINGS |  KeyTray™ |
|-------------------------|--|
| Layer Height | 0.1 |
| Bottom Layer Count | 3 |
| Transition Layer Count | 8 |
| Exposure Time | 16.75 |
| Bottom Exposure Time | 16.75 |
| Light Off Delay* | 3 |
| Bottom Light Off Delay* | 3 |
| Bottom Lift Distance | 5 |
| Lifting Distance | 5 |
| Bottom Lift Speed | 100 |
| Lifting Speed | 60-80 |
| Retract Speed | 150 |
| Build Plate Size | X = 133.6, Y = 75.15 |