




KEYGUIDE®

# Phrozen Sonic Mini 4k Printer Instructions

\*These settings only apply to  
Chitobox V1.9.1 or higher

PRINTER SETTINGS	 KeyGuide®
Layer Height	0.1
Bottom Layer Count	3
Transition Layer Count	8
Exposure Time	12.75
Bottom Exposure Time	15
Light Off Delay*	3
Bottom Light Off Delay*	3
Bottom Lift Distance	5
Lifting Distance	10
Bottom Lift Speed	100
Lifting Speed	60-80
Retract Speed	150
Build Plate Size	X = 133.02, Y = 74.9