



KEYTRAY™

Phrozen Sonic XL 4k Printer Instructions



KeyTray™

PRINTER SETTINGS

PRINTER SETTINGS	KeyTray™
Thickness (mm)	0.1
Down Speed	400
Delay (ms)	1000
Burn in Layers	3
Burn in Exposure	25000
Burn in Height	5
Burn in Up Speed	50
Normal Exposure	25000
Normal Height	10
Normal Up Speed	400