



KEYSPLINT SOFT®

Phrozen Sonic XL 4k Printer Instructions



KeySplint Soft®

PRINTER SETTINGS

PRINTER SETTINGS	KeySplint Soft®
Thickness (mm)	0.1
Down Speed	150
Delay (ms)	5000
Burn in Layers	6
Burn in Exposure	25000
Burn in Height	8
Burn in Up Speed	80
Normal Exposure	12500
Normal Height	8
Normal Up Speed	80