



KEYSPLINT HARD®

Ancubic Photon Mono M5s Printer Instructions



KeySplint Hard®

PRINTER SETTINGS

Resolution	X: 11520 Y:5120
Size	X: 218.880 Y:122.880 Z:200.000
Layer Height	0.1
Bottom Layer Count	5
Exposure Time	13.00
Bottom Exposure Time	27
Transition Layer Count	5
Transition Layer Type	Linear
Light Off Delay	0.4
Bottom Lift Distance	15
Lifting Distance	7
Bottom Lift Speed	110
Lifting Speed	110
Bottom Speed Retract	130
Retract Speed	130