


## KEYDENTURE BASE®

# Ancubic Photon Mono M5s Printer Instructions

PRINTER SETTINGS	 KeyDenture Base®
Resolution	X: 11520 Y:5120
Size	X: 218.880 Y:122.880 Z:200.000
Layer Height	0.1
Bottom Layer Count	5
Exposure Time	13.50
Bottom Exposure Time	25
Transition Layer Count	5
Transition Layer Type	Linear
Light Off Delay	0.4
Bottom Lift Distance	50
Lifting Distance	1
Bottom Lift Speed	50
Lifting Speed	50
Bottom Speed Retract	50
Retract Speed	50